

ALCON AL-94 CUTTINGTAP CUTTING FLUID

Creation date	02nd March 2020	Version	2.0
Revision date	16th December 2025		

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- 1.1. Product identifier** ALCON AL-94 CUTTINGTAP CUTTING FLUID
Substance / mixture mixture
Number M-9803 / M-9805 / M-9809
- 1.2. Relevant identified uses of the substance or mixture and uses advised against**
Mixture's intended use
CUTTINGTAP is a high-performance metal cutting fluid. It provides superior support when working on difficult-to-machine metal surfaces. It reduces friction. It extends the life of the tools used.
Mixture uses advised against
The product should not be used in ways other than those referred in Section 1.
- 1.3. Details of the supplier of the safety data sheet**
Manufacturer
Name or trade name ALCON ENDÜSTRİYEL ÜRÜNLER SAN. VE TİC. LTD. ŞTİ.
Address SOĞANLIK YENİ MAH. ALİAĞA SOK. NO:8 DAİRE:37 Bumerang
Kartal Rezidans Kartal, İstanbul, 34880
Turkey
Phone +90 216 661 00 90
Email alcon@alcon.com.tr
Web address www.alcon.com.tr
- 1.4. Emergency telephone number**
European emergency number: 112

SECTION 2: Hazards identification

- 2.1. Classification of the substance or mixture**
Classification of the mixture in accordance with Regulation (EC) No 1272/2008
The mixture is classified as dangerous.

Lact., H362
Aquatic Acute 1, H400

Most serious adverse effects on human health and the environment

May cause harm to breast-fed children. Very toxic to aquatic life.

- 2.2. Label elements**
Hazard pictogram

**Signal word**

Warning

Hazardous substances

Lubricating oils
alkanes, C14-17, chloro
Fatty acids, C14-18 and C16-18 unsatd., triesters with trimethylolpropane

Hazard statements

H362 May cause harm to breast-fed children.
H400 Very toxic to aquatic life.

Precautionary statements

P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P201 Obtain special instructions before use.

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P263	Avoid contact during pregnancy and while nursing.
P280	Wear protective gloves/protective clothing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P391	Collect spillage.
P405	Store locked up.
P501	Dispose of contents/container to by handing over to the person authorized to dispose of waste or by returning to the supplier.

Supplemental information

EUH066 Repeated exposure may cause skin dryness or cracking.

2.3. Other hazards

The mixture does not contain substances with endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605. Mixture does not contain any substance meet the criteria for PBT or vPvB in accordance with Annex XIII of Regulation (EC) No. 1907/2006 (REACH) as amended. Does not contain any PMT or vPvM components.

SECTION 3: Composition/information on ingredients**3.2. Mixtures**

Mixture contains these hazardous substances and substances with the highest permissible concentration in the working environment

Identification numbers	Substance name	Content in % weight	Classification according to Regulation (EC) No 1272/2008	Note
Index: 649-484-00-0 CAS: 74869-22-0 EC: 278-012-2	Lubricating oils	<80	Carc. 1B, H350	1, 3
Index: 602-095-00-X CAS: 85535-85-9 EC: 287-477-0	alkanes, C14-17, chloro	7-10	Lact., H362 Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1) EUH066	2
CAS: 68002-79-9 EC: 268-093-2	Fatty acids, C14-18 and C16-18 unsatd., triesters with trimethylolpropane	<6	not classified as dangerous EUH208	

Notes

- Note L: The harmonised classification as a carcinogen applies unless it can be shown that the substance contains less than 3 % of dimethyl sulphoxide extract as measured by IP 346 ("Determination of polycyclic aromatics in unused lubricating base oils and asphaltene free petroleum fractions – Dimethyl sulphoxide extraction refractive index method" Institute of Petroleum, London), in which case a classification in accordance with Title II of this Regulation shall be performed also for that hazard class.*
- Substance of very high concern - SVHC.*
- The use of the substance is restricted by Annex XVII of REACH Regulation*

Full text of all classifications and hazard statements is given in the section 16.

SECTION 4: First aid measures**4.1. Description of first aid measures**

Take care of your own safety. If any health problems are manifested or if in doubt, inform a doctor and show him information from this safety data sheet. If unconscious, put the person in the stabilized (recovery) position on his side with his head slightly bent backwards and make sure that airways are free; never induce vomiting. If the person vomits by himself, make sure that the vomit is not inhaled. In life threatening conditions first of all provide resuscitation of the affected person and ensure medical assistance. Respiratory arrest - provide artificial respiration immediately. Cardiac arrest - provide indirect cardiac massage immediately.

If inhaled

Terminate the exposure immediately; move the affected person to fresh air. Protect the person against growing cold. Provide medical treatment if irritation, dyspnoea or other symptoms persist.

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If on skin

Remove contaminated clothes. Wash the affected area with plenty of water, lukewarm if possible. Soap, soap solution or shampoo should be used if there is no skin injury. Provide medical treatment if skin irritation persists.

If in eyes

Rinse eyes immediately with a flow of running water, open the eyelids (also using force if needed); remove contact lenses immediately if worn by the affected person. Rinsing should continue at least for 10 minutes.

If swallowed

Rinse out the mouth with clean water. Provide medical treatment. For persons with no symptoms, call the Toxicological Information Centre to decide about the need of medical treatment; provide information about the substances or composition of the product from the original packaging or the Safety Data Sheet of the product.

4.2. Most important symptoms and effects, both acute and delayed**If inhaled**

Not expected.

If on skin

Not expected.

If in eyes

Not expected.

If swallowed

Irritation, nausea.

4.3. Indication of any immediate medical attention and special treatment needed

Symptomatic treatment.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Alcohol-resistant foam, carbon dioxide, powder, water spray jet, water mist.

Unsuitable extinguishing media

Water - full jet.

5.2. Special hazards arising from the substance or mixture

In the event of fire, carbon monoxide, carbon dioxide and other toxic gases may arise. Inhalation of hazardous degradation (pyrolysis) products may cause serious health damage.

5.3. Advice for firefighters

Self-Contained Breathing Apparatus (SCBA) with a chemical protection suit only where personal (close) contact is likely. Use a self-contained breathing apparatus and full-body protective clothing. Do not allow run-off of contaminated fire extinguishing material to enter drains or surface and ground water.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment for work. Follow the instructions in the Sections 7 and 8.

6.2. Environmental precautions

Prevent contamination of the soil and entering surface or ground water. Do not allow to enter drains.

6.3. Methods and material for containment and cleaning up

Spilled product should be covered with suitable (non-flammable) absorbing material (sand, diatomaceous earth, earth and other suitable absorption materials); to be contained in well closed containers and removed as per the Section 13. In the event of leakage of the substantial amount of the product, inform fire brigade and other competent bodies. After removal of the product, wash the contaminated site with plenty of water. Do not use solvents.

6.4. Reference to other sections

See the Section 7, 8 and 13.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Obtain special instructions before use. Wash hands and exposed parts of the body thoroughly after handling. Do not eat, drink or smoke when using this product. Avoid contact during pregnancy and while nursing. Use personal protective equipment as per Section 8. Observe valid legal regulations on safety and health protection. Avoid release to the environment.

7.2. Conditions for safe storage, including any incompatibilities

Store in tightly closed containers in cold, dry and well ventilated areas designated for this purpose.

7.3. Specific end use(s)

not available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

The mixture contains no substances for which occupational exposure limits are set.

8.2. Exposure controls

Follow the usual measures intended for health protection at work and especially for good ventilation. This can be achieved only by local suction or efficient general ventilation. Do not eat, drink and smoke during work. Wash your hands thoroughly with water and soap after work and before breaks for a meal and rest.

Eye/face protection

It is not needed.

Skin protection



Hand protection: Protective gloves resistant to the product. When choosing appropriate thickness, material and permeability of the gloves, observe recommendations of their particular manufacturer. Contaminated skin should be washed thoroughly.

Glove material	Thickness	Breakthrough time	Class
Butyl rubber (IIR)	≥ 0.3 mm	>480 min	6

Respiratory protection



Halfmask with a filter against organic vapours in the poorly ventilated environment.

Thermal hazard

Not available.

Environmental exposure controls

Observe usual measures for protection of the environment, see Section 6.2. Collect spillage.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	liquid
Colour	yellow
Odour	Characteristic
Melting point/freezing point	data not available
Boiling point or initial boiling point and boiling range	data not available
Flammability	data not available
Lower and upper explosion limit	data not available
Flash point	>185 °C

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Auto-ignition temperature	data not available
Decomposition temperature	data not available
pH	data not available
Kinematic viscosity	97-115 mm ² /s at 40 °C (ASTM D 445)
Solubility in water	data not available
Partition coefficient n-octanol/water (log value)	data not available
Vapour pressure	data not available
Density and/or relative density	
Density	0.87-0.9 g/cm ³ at 20 °C (ASTM D 4052)
Relative vapour density	data not available
Particle characteristics	data not available

9.2. Other information

not available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

The product is stable under normal conditions.

10.3. Possibility of hazardous reactions

Unknown.

10.4. Conditions to avoid

The product is stable and no degradation occurs under normal use. Protect against flames, sparks, overheating and against frost.

10.5. Incompatible materials

Protect against strong acids, bases and oxidizing agents.

10.6. Hazardous decomposition products

Not developed under normal uses. Dangerous outcomes such as carbon monoxide and carbon dioxide are formed at high temperature and in fire.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

No toxicological data is available for the mixture.

Acute toxicity

Data for the mixture are not available. Based on the available data, the criteria for classification of the mixture are not met.

alkanes, C14-17, chloro					
Route of exposure	Parameter	Value	Exposure time	Species	Sex
Oral	LD ₅₀	>4000 mg/kg		Rat (None)	
Dermal	LD ₅₀	>13500 mg/kg		Rabbit (None)	

Lubricating oils					
Route of exposure	Parameter	Value	Exposure time	Species	Sex
Oral	LD ₅₀	>5000 mg/kg		Rat (None)	

Skin corrosion/irritation

No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

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Serious eye damage/irritation

No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

Respiratory or skin sensitisation

No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

Germ cell mutagenicity

No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

Carcinogenicity

No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

Reproductive toxicity

May cause harm to breast-fed children. Data for the components of the mixture are not available.

Toxicity for specific target organ - single exposure

No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

Toxicity for specific target organ - repeated exposure

No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

Aspiration hazard

No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

11.2. Information on other hazards**Endocrine disrupting properties**

Based on the available data, the criteria for classification of the mixture are not met. Does not contain any components that may cause endocrine disruption for humans.

Other information

not available

SECTION 12: Ecological information**12.1. Toxicity**

Very toxic to aquatic life.

Acute toxicity

alkanes, C14-17, chloro				
Parameter	Value	Exposure time	Species	Environment
LC ₅₀ fish ₁	>10000 mg/l		Fish (Alburnus alburnus)	
LC ₅₀ fish ₂	>5000 mg/l		Fish (Alburnus alburnus)	
EC ₅₀ Daphnia ₁	0.0059 mg/l		Daphnia (Daphnia magna)	
EC ₅₀ 72h algae (†)	>3.2 mg/l		Algae (Pseudokirchneriella subcapitata)	
EC ₅₀ 96h algae (†)	>3.2 mg/l		Algae (Pseudokirchneriella subcapitata)	

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Chronic toxicity

alkanes, C14-17, chloro				
Parameter	Value	Exposure time	Species	Environment
LOEC(chronic)	0.018 mg/l	21 days	Daphnia (Daphnia magna)	
NOEC(chronic)	0.01 mg/l	21 days	Daphnia (Daphnia magna)	
NOECchronic fish	4.5 mg/l	60 days	Fish (Oncorhynchus mykiss)	

12.2. Persistence and degradability

No data are available for either the mixture or the components.

12.3. Bioaccumulative potential

No data are available for either the mixture or the components.

12.4. Mobility in soil

Based on the available data, the criteria for classification of the mixture are not met. Does not contain any PMT or vPvM components.

12.5. Results of PBT and vPvB assessment

Based on the available data, the criteria for classification of the mixture are not met. Does not contain any PBT or vPvB components.

12.6. Endocrine disrupting properties

Based on the available data, the criteria for classification of the mixture are not met. Does not contain any components that may cause endocrine disruption in the environment.

12.7. Other adverse effects

Not available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Hazard of environmental contamination; dispose of the waste in accordance with the local and/or national regulations. Any unused product and contaminated packaging should be put in labelled containers for waste collection and submitted for disposal to a person authorised for waste removal (a specialized company) that is entitled for such activity. Do not empty unused product in drainage systems. The product must not be disposed of with municipal waste. Empty containers may be used at waste incinerators to produce energy or deposited in a dump with appropriate classification. Perfectly cleaned containers can be submitted for recycling.

Waste management legislation

Directive 2008/98/EC of the European Parliament and of the Council of 19 November 2008 on waste, as amended. Decision 2000/532/EC establishing a list of wastes, as amended.

SECTION 14: Transport information

14.1. UN number or ID number

UN 3082

14.2. UN proper shipping name

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

14.3. Transport hazard class(es)

9 Miscellaneous dangerous substances and articles

14.4. Packing group

III

14.5. Environmental hazards

not relevant

14.6. Special precautions for user

Reference in the Sections 4 to 8.

14.7. Maritime transport in bulk according to IMO instruments

not relevant

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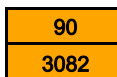
Additional information

Hazard identification No.

UN number

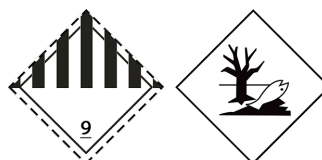
Classification code

Safety signs



M6

9+hazardous for the environment



Road transport - ADR

Special provisions

274, 335, 375, 601, 650

Limited quantities

5 L

Excepted quantities

E1

Packaging

Packing instructions

P001, IBC03, LP01, R001

Special packing provisions

PP1

Mixed packing provisions

MP19

Portable tanks and bulk containers

Guidelines

T4

Special provisions

TP1, TP29

ADR tank

Tank code

LGBV

Vehicles for tank carriage

AT

Transport category

3

Tunnel restriction code

(-)

Special provision for

packages

V12

loading, unloading and handling

CV13

Railway transport - RID

Special provisions

274, 335, 375, 601, 650

Packaging

Packing instructions

P001, IBC03, LP01, R001

Special packing provisions

PP1

Mixed packing provisions

MP19

Portable tanks and bulk containers

Guidelines

T4

Special provisions

TP1, TP29

RID Tanks

Tank code

LGBV

Transport category

3

Special provision for

packages

W12

loading, unloading and handling

CW13



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Air transport - ICAO/IATA

Packaging instructions for limited amount	Y964
Packaging instructions passenger	964
Cargo packaging instructions	964

Marine transport - IMDG

EmS (emergency plan)	F-A, S-F
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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Regulation (EC) No. 1907/2006 of the European Parliament and of the Council of 18th December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing the European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No. 793/93 and Commission Regulation (EC) No. 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, as amended. REGULATION (EC) No. 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL as amended. Commission Regulation (EU) 2020/878 of 18 June 2020 amending Annex II to Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).

Restrictions pursuant to Annex XVII of Regulation (EC) No. 1907/2006 (REACH), as amended

Lubricating oils

Restriction	Conditions of restriction
28	1. Shall not be placed on the market, or used, — as substances, — as constituents of other substances, or, — in mixtures, for supply to the general public when the individual concentration in the substance or mixture is equal to or greater than: — either the relevant specific concentration limit specified in Part 3 of Annex VI to Regulation (EC) No 1272/2008, or, — the relevant generic concentration limit specified in Part 3 of Annex I of Regulation (EC) No 1272/2008. Without prejudice to the implementation of other Community provisions relating to the classification, packaging and labelling of substances and mixtures, suppliers shall ensure before the placing on the market that the packaging of such substances and mixtures is marked visibly, legibly and indelibly as follows: “Restricted to professional users”. 2. By way of derogation, paragraph 1 shall not apply to: (a) medicinal or veterinary products as defined by Directive 2001/82/EC and Directive 2001/83/EC; (b) cosmetic products as defined by Directive 76/768/EEC; (c) the following fuels and oil products: — motor fuels which are covered by Directive 98/70/EC, — mineral oil products intended for use as fuel in mobile or fixed combustion plants, — fuels sold in closed systems (e.g. liquid gas bottles); (d) artists' paints covered by Regulation (EC) No 1272/2008; (e) the substances listed in Appendix 11, column 1, for the applications or uses listed in Appendix 11, column 2. Where a date is specified in column 2 of Appendix 11, the derogation shall apply until the said date. (f) devices covered by Regulation (EU) 2017/745.

15.2. Chemical safety assessment

not available

SECTION 16: Other information

A list of standard risk phrases used in the safety data sheet

EUH066	Repeated exposure may cause skin dryness or cracking.
EUH208	Contains Not classified. May produce an allergic reaction.
H350	May cause cancer.

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- | | |
|------|---|
| H362 | May cause harm to breast-fed children. |
| H400 | Very toxic to aquatic life. |
| H410 | Very toxic to aquatic life with long lasting effects. |

Guidelines for safe handling used in the safety data sheet

- | | |
|-----------|--|
| P101 | If medical advice is needed, have product container or label at hand. |
| P102 | Keep out of reach of children. |
| P201 | Obtain special instructions before use. |
| P263 | Avoid contact during pregnancy and while nursing. |
| P280 | Wear protective gloves/protective clothing. |
| P308+P313 | IF exposed or concerned: Get medical advice/attention. |
| P391 | Collect spillage. |
| P405 | Store locked up. |
| P501 | Dispose of contents/container to by handing over to the person authorized to dispose of waste or by returning to the supplier. |

Other important information about human health protection

The product must not be - unless specifically approved by the manufacturer/importer - used for purposes other than as per the Section 1. The user is responsible for adherence to all related health protection regulations.

Key to abbreviations and acronyms used in the safety data sheet

- | | |
|---------------------|---|
| ADR | Agreement concerning the international carriage of dangerous goods by road |
| Aquatic Acute | Hazardous to the aquatic environment |
| Aquatic Chronic | Hazardous to the aquatic environment (chronic) |
| BCF | Bioconcentration Factor |
| Carc. | Carcinogenicity |
| CAS | Chemical Abstracts Service |
| CLP | Regulation (EC) No 1272/2008 on classification, labelling and packaging of substance and mixtures |
| EC | Identification code for each substance listed in EINECS |
| EINECS | European Inventory of Existing Commercial Chemical Substances |
| EmS | Emergency Response Procedures for Ships Carrying Dangerous Goods |
| EU | European Union |
| EuPCS | European Product Categorisation System |
| IATA | International Air Transport Association |
| IBC | International Code For The Construction And Equipment of Ships Carrying Dangerous Chemicals |
| ICAO | International Civil Aviation Organization |
| IMDG | International Maritime Dangerous Goods |
| IMO | International Maritime Organization |
| INCI | International Nomenclature of Cosmetic Ingredients |
| ISO | International Organization for Standardization |
| IUPAC | International Union of Pure and Applied Chemistry |
| Lact. | Lactation |
| LD ₅₀ | Lethal dose of a substance in which it can be expected death of 50% of the population |
| log K _{ow} | Octanol-water partition coefficient |
| NOEC | No observed effect concentration |
| OEL | Occupational Exposure Limits |
| PBT | Persistent, bioaccumulative and toxic |
| PMT | Persistent, mobile and toxic |
| ppm | Parts per million |
| REACH | Registration, Evaluation, Authorisation and Restriction of Chemicals |
| RID | Regulation concerning the International Carriage of Dangerous Goods by Rail |
| UN number | Four-figure identification number of the substance or article taken from the UN Model Regulations |



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UVCB	Substances of unknown or variable composition, complex reaction products or biological materials
VOC	Volatile organic compounds
vPvB	Very persistent and very bioaccumulative
vPvM	Very persistent and very mobile

Training guidelines

Inform the personnel about the recommended ways of use, mandatory protective equipment, first aid and prohibited ways of handling the product.

Recommended restrictions of use

not available

Information about data sources used to compile the Safety Data Sheet

REGULATION (EC) No. 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL (REACH) as amended.
REGULATION (EC) No. 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL as amended. Data from the manufacturer of the substance / mixture, if available - information from registration dossiers.

More information

Classification procedure - calculation method.

Statement

The safety data sheet provides information aimed at ensuring safety and health protection at work and environmental protection. The provided information corresponds to the current status of knowledge and experience and complies with valid legal regulations. The information should not be understood as guaranteeing the suitability and usability of the product for a particular application.