



TECHNICAL DATA SHEET

ALCON (ST) PUTTY STAINLESS BOND

1. Product Description

Is a mixture of epoxy resin and stainless steel powders. It is used for repair of stainless steel materials. Completion of parts and bonding when necessary, filling of worn parts, repair of connection pipes installation of fittings and connections used in the repair of, applied materials protect against rust.

2. Properties

ALCON (ST), after it becomes harden

- resists to water
- resists to oil
- resist to vibration and heat to a certain extent

3. Technical Information

Form	: Paste
Colour	: Grey after mixing
Odour	: characteristic
Heat Resistance	: [-35°C - +120°C]

4. Application Details

Preparation of the bonding material;

The bonding parts or surfaces should be cleaned from water, oil, rust and dust. If the surface is glossy, it should be roughened with sandpaper and file.

Application:

Given as two jars ALCON ST metal bond;
Grey colored resin by volume 3 scales (by weight 9 units), white colored hardener by volume 1 scales (by weight 1 unit) thoroughly mixed spread on the both sides of the bonding parts and compound the parts carefully. Wait until it becomes harden.

Hardening:

At room temperature 25-30°C takes 4-6 hours. If you are prompted early hardening pasted parts in a flameless heating at 70-90°C the desired result can be achieved in 2-3 hours.



5. Packaging

CODE	PRODUCT NAME		PACKING	PARCEL
M-2227	ALCON (ST)	METAL BOND EPOXY & STAINLESS STEEL PUTTY	500 gr. BOX	10

6. Shelf Life and Storage

Shelf life is 5 years from production date . Keep temperatures above 50 ° C and away from direct sunlight. Store in a cool, dry place. Keep containers closed and upright, protecting them from physical damage. Avoid static discharge.

7. Caution

Keep under lock and key and out of reach of children.

Avoid contact with skin

Rinse immediately with plenty of water and seek contact with eyes.

After contact with skin wash immediately with soap and water.

Suitable protective clothing, gloves and eye / face protection.

Consult a doctor immediately in case of accident or if you feel unwell.

Avoid release to the environment. Special instructions / Gbf'y to the application.

8. Health and Safety

For more information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing, physical, ecological, and toxicological and other safety related data.